

| Document type            | Technical Data Sheet   |
|--------------------------|--|
| Name                     | DUNE SPATOLATO   |
| Description              | Decorative paint for interior vertical architectural finishes. DUNE SPATOLATO is a versatile interior wall finish with a matt appearance and soft touch. The finish's inherent softness can be emphasized with a topcoat of Soft Touch protective treatment. The application of DUNE SPATOLATO can result in two distinct effects. One approach showcases a myriad of trowel marks, creating a final look reminiscent of traditional Venetian Spatulato but with a matte finish. Another method yields a finish like classic Marmorino Venetian plaster but with a matt appearance.  *DUNE SPATOLATO must be applied on a surface covered with one coat of DUNE SUEDE* |
| Composition              | Glass microspheres and carbonates immersed in a water-based acrylic polymer-based binder.  |
| Appearance               | Thick liquid   |
| Colour                   | White, it can be tinted in any colour with STUCCO ITALIANO COLOUR SYSTEM   |
| Packaging                | 5 L net polyethylene containers  |
| Application              | By hand, using a trowel. To be applied in two coats.   |
| Type of Surface          | Interior walls. *DUNE SPATOLATO must be applied on a surface previously covered with one coat of DUNE SUEDE*   |
| Dilution                 | Ready to use   |
| Consumption              | 450 gr/ sqm after 2 coats  |
| Drying                   | 4 hours at 20°C / 68°F to the touch  |
|                          | 24 hours at 20°C / 68°F below the surface  |
| Application temperatures | min 8 max 35°C – R.U. < 85% ca   |
| Coat Thickness           | Less than 1 mm   |
| VOC Classification       | EU Directive 2004/42/CE: EU limit value for this product (cat A/I): 200 g/I (2010). This product contains less than 200 g/I of VOC.  |
| Specific Weight          | $1.2 \pm 0.1 \text{ (kg/l)}$   |
| рН                       | $8.4 \pm 0.2$  |
| Flammability             | European Class of Reaction to Fire A1: non-combustible, no contribution to fire  |
| Shelf life               | 24 months when stored according to the recommended guidelines  |
| Storage                  | In original sealed packaging between 5° - 35°C in a dry, dark environment  |
| Safety Norms             | This product may cause skin allergic reactions. It is important to adhere to the prevailing safety and hygiene standards while using it. Refrain from disposing of the product in drains, water bodies, or on the ground. Always keep the product out of reach of children. In the event of ingestion, or allergic reaction seek medical assistance without delay and present the container or label. For further details, consult the safety data sheet.  |

TDS DUNE SPATOLATO

Last update 15 May 2023

1 of 3



# **Disposal**

Product must be disposed of according to norms and regulations in force. Containers must be sent for recycling. Follow directions on the packaging.

## **Application Instructions**

### WARNINGS

We recommend using materials from the same production batch for the same project. If you must use different batches, we suggest mixing their material together to avoid any slight variations in shading.

To ensure proper usage, dilution, and application of the products mentioned in these pages, please consult the corresponding technical data sheets.

During application and for the following 24 hours, protect the surfaces from sudden temperature change, direct sun light and water. Don't apply in temperatures below 8°C or above 35°. During application make sure that the work area isn't too damp to avoid problems with application times.

### **APPLICATION**

## **Wall Preparation**

Make sure the walls are perfectly smooth or smooth them out. Apply a coat of DEKO PRIMER

#### Walls with old paint

Remove all old, unstable paint and apply a coat of UNIVERSAL PRIMER diluted 1 to 8-9 with water. Smooth it out with fine stucco to obtain a smooth, uniform surface. Apply a coat of DEKO PRIMER. Allow it to dry completely.

## Colouring:

It is necessary to check the compatibility of the colorants before use, if they are different from those supplied by STUCCO ITALIANO. After adding the colourant to the product, stir slowly for 1,5-2 minutes.

# **Application**

The substrate is prepared using DUNE SUEDE in a color 50% lighter than that which will then be used for the DUNE SPATOLATO. A perfectly flat surface is created with a trowel. Small irregularities can be sanded once dry (P320/220).

Apply DUNE SPATOLATO using spatulas with a perfectly rounded and smooth edge. You can use wider spatulas, 100 mm, for the first coat and narrower spatulas for the following coats. The first layer is done by applying spatula strokes in continuously different directions, thin enough to barely cover the substrate and over a surface area of approximately 40%: that is, leaving gaps between one stroke and the other. In the second layer, you start filling in these gaps, by creating overlaps with the previous strokes. It is important to always make the strokes in a different direction. When you have filled about 90% of the area, you are ready for the last layer. We recommend lightly sanding the surface with P360 type fine paper before proceeding with the final layer.

The finish does not need sealing. However, a final treatment with Soft Touch varnish is possible if you want to make the surface completely washable and soft. In this case, we recommend two coats of the varnish, taking care to perform a light sanding after the first.

TDS DUNE SPATOLATO

Last update 15 May 2023

2 of 3



| Finish Protection (optional) | The finish can be protected with SOFT TOUCH, a water-based polyurethane varnish in one component with a soft touch |
|------------------------------|--|
| Maintenance                  | No special work is required in maintenance, just remove the dust.  |
| Tools                        | SI TROWEL. Clean tools with water after use.   |

We have drawn up the material presented above to the best of our technical and experiential knowledge. Nevertheless, our suggestions and recommendations are not guaranteed. All responsibility for the obtained results lies solely with the method and conditions adopted for the application of the product. Such indications constitute valid support for verifying the product's suitability for the specific case. We reserve the right to make modifications to the present information without previous warning.